

### Float Switch Configuration:

#### Pump-Up Mode

In a pump-up mode, the R2 relay will initiate by switching the pump when the fluid level in the tank falls below the lower tank level switch point. The R2 relay will remain energized (latched) and the pump will continue to operate until fluid fills the tank up to the high level switch point. When the fluid reaches the high level switch point, the control relay will de-energize and shut off the pump. The R2 relay will remain de-energized until the fluid falls below the tank's low level switch point.

#### Pump-Down Mode

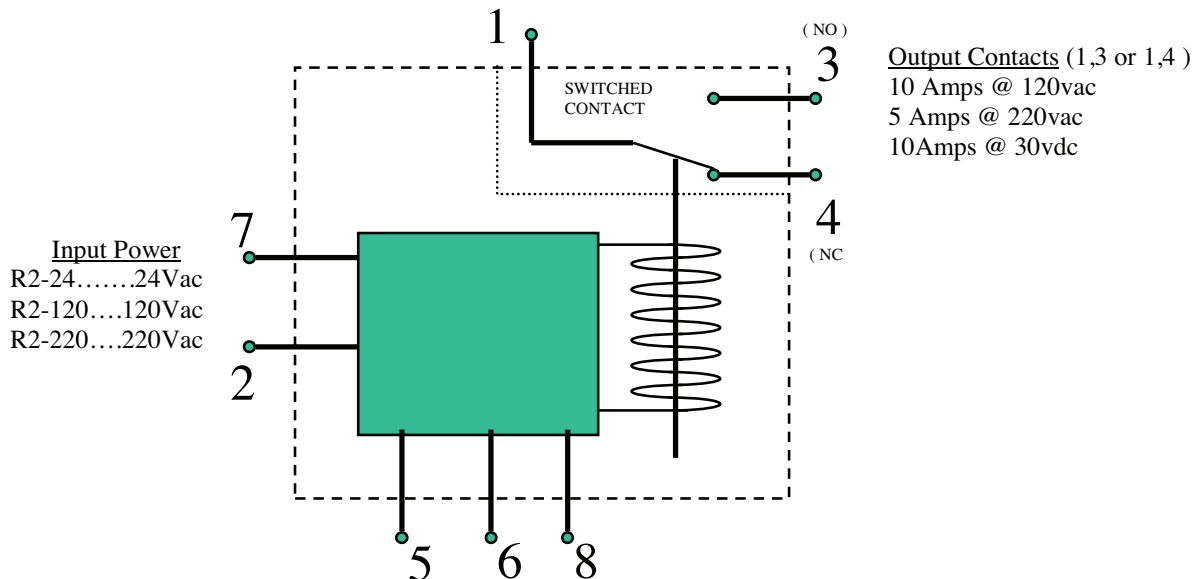
In a pump-down mode, the R2 relay will initiate by switching on the pump when the fluid level in the tank reaches the upper tank level switch point. The R2 relay will remain energized (latched) and the pump will continue to operate until fluid in the tank empties down to the low level switch point. When the fluid falls below the low level switch point the R2 relay will de-energize and shut off the pump. The R2 relay will remain de-energized until the fluid reaches the tank's high level switch point.

#### Pump-Up

- Set both float switches "Normally Closed".
- Connect Upper float switch to pins 5 and 6, Lower float switch to pins 5 and 8.
- Jumper supply voltage from terminal 2 to terminal 1.
- Connect one end of the pump / valve to terminal 3 and other end to terminal 7.
- Connect input power to terminals 2 and 7.

#### Pump-Down

- Set both float switches "Normally Open".
- Connect Upper float switch to pins 5 and 8, Lower float switch to pins 5 and 6.
- Jumper supply voltage from terminal 2 to terminal 1.
- Connect one end of the pump / valve to terminal 3 and other end to terminal 7.
- Connect input power to terminals 2 and 7.





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# Installation and Maintenance R2 Controller

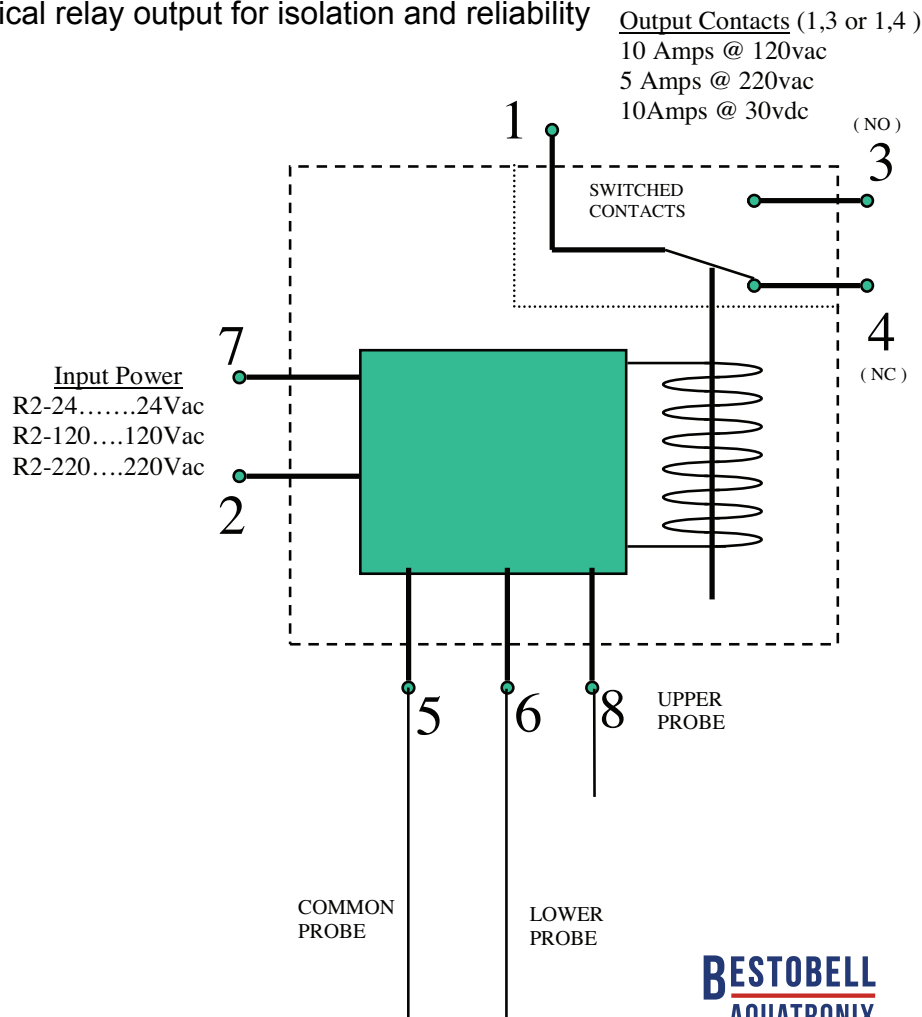
## Conductivity Sensor Configuration

- Input power is connected between pins 2 and 7
- Wire the "Common Probe" to pin 5
- Wire the "Lower Probe" to pin 6
- Wire the "Upper Probe" to pin 8

Pins 1-3 and 1-4 are isolated switched contacts to switch power to a valve or pump

## Features

- Dual probe level detection
- Solid state circuitry, coated for moisture protection
- Factory-fixed or adjustable sense resistance
- UL and CSA approvals
- Electromechanical relay output for isolation and reliability



Madison Company, Inc.  
27 Business Park Drive  
Branford, CT 06405

ISO 9001 Certified



Head Office  
2880 Argentia Road, Unit 3  
Mississauga, ON L5N 7X8  
salesdesk@bestobell.com  
1-800-668-3979  
www.bestobell.com

Montréal Office  
970 Montée de Liesse, #204  
St.Laurent, QC H4T 1W7  
ventes@bestobell.com  
1-877-331-1225

Atlantic Office  
166 North Side Road  
Riverport, NS B0J 2W0  
dmossman@bestobell.com  
902-529-0355

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